# AFCEN RSE-M Errata 007 - EN

June - 2022

RSE-M edition 2010 -EN:

Section B Table B 8500-12 Folio 5/5 Replacement of the table B

8500-12 Folio 5/5

RSE-M edition 2010 mod.12, 2010 mod.13, 2010 mod.14, 2010 mod.15, 2016, 2017, 2018, 2020 - EN:

Section B Table B 8500-13 Folio 5/5 Replacement of the table B

8500-13 Folio 5/5

MSS PIPING OF A 1233 - INTERVENTION ON SITE		SHEET 5/5					
OPERATION	CRITERIA	OPERATION CLASSIFICATION		CONDITIONS FOR REQUALIFICATION OF THE SIGNIFICANT OPERATION			
						Weld	ling
		Non significant	Significant	No welding	Significant (not major)	Significant major	
A) Repair of an identical socket weld	1) by machining in accordance with the throat value and with a shape factor to justify the discontinuity "as is" throughout the component's service life	х					
	2) by welding	Х					
B) Replacement of a secket weld	1) by welding (identical)	Х					
	2) by a butt joint	see bu	itt joint welding in 1	Table B 8500-13-S	heet 3/5-operations	A or B	

MSS PIPING OF A 1233 - INTERVENTION ON SITE		SHEET 5/5					
OPERATION	CRITERIA	OPERATION CLASSIFICATION				FOR REQUALIFICAT	
		Non			Weld	ling	
		Non significant	Significant	No welding	Significant (not major)	Significant major	
A) Repair of an identical socket weld	1) by machining in accordance with the throat value and with a shape factor to justify the discontinuity "as is" throughout the component's service life	х					
	2) by welding (Case B 8523/Fb)		х		B 8523-1 provisions of case Fb		
B) Replacement of a socket weld	1) by welding (identical) (Case B 8523/Fb)		х		B 8523-1 provisions of case Fb		
	2) by a butt joint	see bu	itt joint welding in T	in Table B 8500-13-Sheet 3/5-operations A or B			

MSS PIPING OF A 1233 - INTERVENTION ON SITE		SHEET 5/5					
OPERATION	CRITERIA	OPERATION CLASSIFICATION		CONDITIONS FOR REQUALIFICATION OF THE			
		Non		Welding			
		Non significant	Significant	No welding	Significant (not major)	Significant major	
A) Repair of an identical socket weld	1) by machining in accordance with the throat value and with a shape factor to justify the discontinuity "as is" throughout the component's service life	Х					
	2) by welding	х					
B) Replacement of a seeket weld	1) by welding (identical)	х					
	2) by a butt joint	see butt joint welding in Table B 8500-13-Sheet 3/5-operations A or B					

MSS PIPING OF A 1233 - INTERVENTION ON SITE		SHEET 5/5					
OPERATION	CRITERIA	OPERATION CLASSIFICATION		OPERATION CLASSIFICATION CONDITIONS FOR REQUALIFICAT SIGNIFICANT OPERATION			
				Weld	ling		
		Non significant	Significant	No welding	Significant (not major)	Significant major	
A) Repair of an identical socket weld	1) by machining in accordance with the throat value and with a shape factor to justify the discontinuity "as is" throughout the component's service life	х					
	2) by welding (Case B 8523/Fb)		x		B 8523-1 provisions of case Fb		
B) Replacement of a socket weld	1) by welding (identical) (Case B 8523/Fb)		х		B 8523-1 provisions of case Fb		
	2) by a butt joint	see bu	tt joint welding in T	Table B 8500-13-Sheet 3/5-operations A or B			

MSS PIPING OF A 1233 - INTERVENTION ON SITE		SHEET 5/5					
OPERATION	CRITERIA OPERATION CLASSIFICATION CONDITIONS FOR REQ		OPERATION CLASSIFICATION		S FOR REQUALIFICAT		
					Weld	ling	
		Non significant	Significant	No welding	Significant (not major)	Significant major	
A) Repair of an identical socket weld	1) by machining in accordance with the throat value and with a shape factor to justify the discontinuity "as is" throughout the component's service life	х					
	2) by welding	Х					
B) Replacement of a secket weld	1) by welding (identical)	Х					
	2) by a butt joint	see butt joint welding in Table B 8500-13-Sheet 3/5-operations A or B					

MSS PIPING OF A 1233 - INTERVENTION ON SITE		SHEET 5/5					
OPERATION	CRITERIA	OPERATION CLASSIFICATION				FOR REQUALIFICAT	
					Weld	ing	
		Non significant	Significant	No welding	Significant (not major)	Significant major	
A) Repair of an identical socket weld	by machining in accordance with the throat value and with a shape factor to justify the discontinuity "as is" throughout the component's service life	х					
	2) by welding (Case B 8523/Fb)		x		B 8523-1 provisions of case Fb		
B) Replacement of a socket weld	1) by welding (identical) (Case B 8523/Fb)		x		B 8523-1 provisions of case Fb		
	2) by a butt joint	see bu	utt joint welding in	Table B 8500-13-Sheet 3/5-operations A or B			

## RSE-M – 2017 edition

## AFCEN RSE-M Errata 007

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MSS PIPING OF A 1233 - INTERVENTION ON SITE		SHEET 5/5					
OPERATION	CRITERIA	OPERATION CLASSIFICATION		CONDITIONS FOR REQUALIFICATION OF THE			
		Non Significant		Welding			
			Significant	No welding	Significant (not major)	Significant major	
A) Repair of an identical socket weld	1) by machining in accordance with the throat value and with a shape factor to justify the discontinuity "as is" throughout the component's service life	х					
	2) by welding	Х					
B) Replacement of a socket weld	1) by welding (identical)	Х					
	2) by a butt joint	see bu	utt joint welding in	Table B 8500-13-S	heet 3/5-operations	A or B	

MSS PIPING OF A 1233 - INTERVENTION ON SITE		SHEET 5/5					
OPERATION	CRITERIA	OPERATION CLASSIFICATION		OPERATION CLASSIFICATION CONDITIONS FOR REQUALIFICATION OF SIGNIFICANT OPERATION			
				Weld	ling		
		Non significant	Significant	No welding	Significant (not major)	Significant major	
A) Repair of an identical socket weld	by machining in accordance with the throat value and with a shape factor to justify the discontinuity "as is" throughout the component's service life	х					
	2) by welding (Case B 8523/Fb)		x		B 8523-1 provisions of case Fb		
B) Replacement of a socket weld	1) by welding (identical) (Case B 8523/Fb)		х		B 8523-1 provisions of case Fb		
	2) by a butt joint	see bu	utt joint welding in T	Table B 8500-13-Sheet 3/5-operations A or B			

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MSS PIPING OF A 1233 - INTERVENTION ON SITE		SHEET 5/5					
OPERATION	CRITERIA	OPERATION CLASSIFICATION		CONDITIONS FOR REQUALIFICATION OF THE SIGNIFICANT OPERATION			
		Non	on .		Welding		
		significant	Significant	No welding	Significant (not major)	Significant major	
A) Repair of an identical socket weld	1) by machining in accordance with the throat value and with a shape factor to justify the discontinuity "as is" throughout the component's service life	х					
	2) by welding	Х					
B) Replacement of a socket weld	1) by welding (identical)	х					
	2) by a butt joint	see butt joint welding in Table B 8500-13-Sheet 3/5-operations A or B				A or B	

MSS PIPING OF A 1233 - INTERVENTION ON SITE		SHEET 5/5					
OPERATION	CRITERIA	OPERATION CLASSIFICATION		OPERATION CLASSIFICATION CONDITIONS FOR REQUALIFICATION OF SIGNIFICANT OPERATION			
					Weld	ling	
		Non significant	Significant	No welding	Significant (not major)	Significant major	
A) Repair of an identical socket weld	by machining in accordance with the throat value and with a shape factor to justify the discontinuity "as is" throughout the component's service life	х					
	2) by welding (Case B 8523/Fb)		х		B 8523-1 provisions of case Fb		
B) Replacement of a socket weld	1) by welding (identical) (Case B 8523/Fb)		х		B 8523-1 provisions of case Fb		
	2) by a butt joint	see bu	utt joint welding in T	ing in Table B 8500-13-Sheet 3/5-operations A or B			

MSS PIPING OF A 1233 - INTERVENTION ON SITE		SHEET 5/5						
OPERATION	CRITERIA	OPERATION CLASSIFICATION		CRITERIA OPERATION CLASSIFICATION CO			S FOR REQUALIFICAT	
					Welding			
		Non significant	Significant	No welding	Significant (not major)	Significant major		
A) Repair of an identical socket weld	by machining in accordance with the throat value and with a shape factor to justify the discontinuity "as is" throughout the component's service life	Х						
	2) by welding	X						
B) Replacement of a secket weld	1) by welding (identical)	Х						
	2) by a butt joint	see butt joint welding in Table B 8500-13-Sheet 3/5-operations A or B						

MSS PIPING OF A 1233 - INTERVENTION ON SITE		SHEET 5/5					
OPERATION	CRITERIA	OPERATION CLASSIFICATION		OPERATION CLASSIFICATION CONDITIONS FOR REQUALIFICATION OF SIGNIFICANT OPERATION			
		Non		Weld	ling		
		Non significant	Significant	No welding	Significant (not major)	Significant major	
A) Repair of an identical socket weld	1) by machining in accordance with the throat value and with a shape factor to justify the discontinuity "as is" throughout the component's service life	x					
	2) by welding (Case B 8523/Fb)		х		B 8523-1 provisions of case Fb		
B) Replacement of a socket weld	1) by welding (identical) (Case B 8523/Fb)		х		B 8523-1 provisions of case Fb		
	2) by a butt joint	see bu	utt joint welding in T	Table B 8500-13-Sheet 3/5-operations A or B			